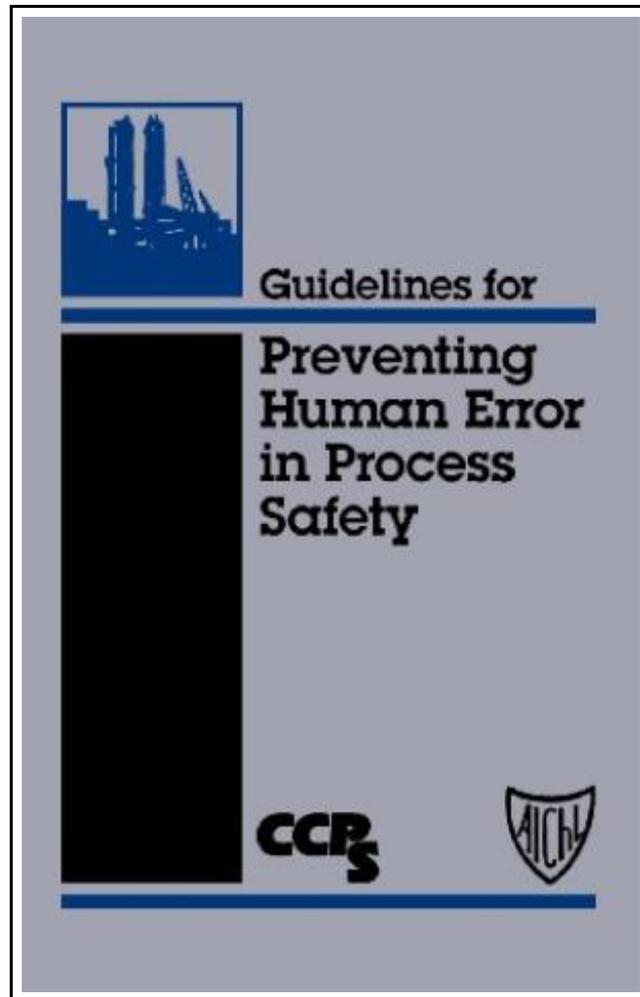


## Guidelines for Preventing Human Error in Process Safety



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